Claims

- [c1] 1. An under-ball-metallurgy layer, comprising: an adhesion layer;
 - a barrier layer over the adhesion layer, wherein the barrier layer is fabricated using a nickel-vanadium alloy; and
 - a wettable layer over the barrier layer, wherein the wettable layer is fabricated using copper and has a thickness between about 3 to about 8µm.
- [02] 2. The under-ball-metallurgy layer of claim 1, wherein material constituting the adhesion layer is selected from a group consisting of titanium, titanium-tungsten alloy, aluminum and chromium.
- [03] 3. The under-ball-metallurgy layer of claim 1, wherein the adhesion layer has a thickness between about 0.1 to about 1µm.
- [04] 4. The under-ball-metallurgy layer of claim 1, wherein the barrier layer has a thickness between about 0.1 to about 1µm.
- [05] 5. The under-ball-metallurgy layer of claim 1, wherein the barrier layer is formed by sputtering.

- [c6] 6. The under-ball-metallurgy layer of claim 1, wherein the wettable layer is formed by electroplating.
- [07] 7. The under-ball-metallurgy layer of claim 1, wherein the wettable layer is formed by sputtering and electroplating.
- [08] 8. A flip-chip structure, comprising:
 a chip having an active surface with a passivation layer
 and a plurality of contact pads thereon, wherein the passivation layer has a plurality of openings and each said
 opening exposes a contact pad;
 an under-ball-metallurgy layer over the contact pad, including:
 - an adhesion layer;
 - a barrier layer over the adhesion layer, wherein the barrier layer is fabricated using a nickel-vanadium alloy; and
 - a wettable layer over the barrier layer, wherein the wettable layer is fabricated using copper and has a thickness between about 3 to about 8µm; and a plurality of bumps on each wettable layer.
- [09] 9. The flip-chip structure of claim 8, wherein material constituting the adhesion layer is selected from a group consisting of titanium, titanium-tungsten alloy, alu-

minum and chromium.

- [010] 10. The flip-chip structure of claim 8, wherein the adhesion layer has a thickness between about 0.1 to about $1\mu m$.
- [c11] 11. The flip-chip structure of claim 8, wherein the barrier layer has a thickness between about 0.1 to about $1\mu m$.
- [c12] 12. The flip-chip structure of claim 8, wherein the barrier layer is formed by sputtering.
- [c13] 13. The flip-chip structure of claim 8, wherein the wettable layer is formed by electroplating.
- [c14] 14. The flip-chip structure of claim 8, wherein the wet-table layer is formed by sputtering and electroplating.
- [c15] 15. The flip-chip structure of claim 8, wherein material constituting the passivation layer includes an inorganic compound.
- [c16] 16. The flip-chip structure of claim 8, wherein material constituting the passivation layer includes high molecular weight polymer.
- [017] 17. The flip-chip structure of claim 8, wherein material constituting the bump includes a lead-tin alloy.

- [c18] 18. The flip-chip structure of claim 8, wherein material constituting the bump includes a lead-free alloy.
- [019] 19. The flip-chip structure of claim 18, wherein material constituting the bump is selected from a group of metals consisting of tin, gold, silver, copper, bismuth, antimony, indium, zinc or various combinations of the metals.
- [c20] 20. An under-ball-metallurgy layer, at least comprising: an adhesion layer; a barrier layer sputtered over the adhesion layer; and a wettable layer over the barrier layer, wherein the wettable layer is fabricated using copper and has a thickness between about 3 to about 8µm.
- [c21] 21. The under-ball-metallurgy layer of claim 20, wherein material constituting the adhesion layer is selected from a group consisting of titanium, titanium-tungsten alloy, aluminum and chromium.
- $\ \,$ 22. The under-ball-metallurgy layer of claim 20, wherein the adhesion layer has a thickness between about 0.1 to about 1 μ m.
- [c23] 23. The under-ball-metallurgy layer of claim 20, wherein the barrier layer has a thickness between about 0.1 to

- about 1µm.
- [c24] 24. The under-ball-metallurgy layer of claim 20, wherein the wettable layer is formed by electroplating.
- [c25] 25. The under-ball-metallurgy layer of claim 20, wherein the wettable layer is formed by sputtering and electroplating.